Celanese
The chemistry inside innovation™

CELANYL® A3 H GFB0822 BK 9005/U

CELANYL®

Technical grade with good flowability and low warpage. Long term heat ageing resistance, good surface quality.

Product information

Resin Identification	PA66-(GB+GF)30		ISO 1043
Part Marking Code	>PA66-(GB+GF)30<		ISO 11469
Continuous Service Temperature	130	°C	IEC 60216-1

Rheological properties

	dry/cond.		
Viscosity number	145 / *	cm^3/g	ISO 307, 1628
Moulding shrinkage range, parallel	0.7 - 1.1	%	ISO 294-4, 2577
Moulding shrinkage range, normal	1.1 - 1.5	%	ISO 294-4, 2577

Typical mechanical properties

	dry/cond.		
Tensile modulus	5700 / -	MPa	ISO 527-1/-2
Tensile stress at break, 5mm/min	95 / -	MPa	ISO 527-1/-2
Tensile strain at break, 5mm/min	2.7 / -	%	ISO 527-1/-2
Charpy impact strength, 23°C	30 / -	kJ/m^2	ISO 179/1eU
Charpy notched impact strength, 23°C	3 / -	kJ/m^2	ISO 179/1eA
Ball indentation hardness, H 961/30	180 / -	MPa	ISO 2039-1
Poisson's ratio	0.35 / -[C]		

[C]: Calculated

Thermal properties

	dry/cond.		
Melting temperature, 10°C/min	265 / *	°C	ISO 11357-1/-3
Temperature of deflection under load, 1.8 MPa	230 / *	°C	ISO 75-1/-2
Temperature of deflection under load, 0.45 MPa	245 / *	°C	ISO 75-1/-2

Flammability

	dry/cond.		
Burning Behav. at 1.5mm nom. thickn.	HB / *	class	IEC 60695-11-10

Physical/Other properties

	dry/cond.		
Humidity absorption, 2mm	1.6 / *	%	Sim. to ISO 62
Water absorption, 2mm	5.7 / *	%	Sim. to ISO 62
Density	1350 / -	kg/m^3	ISO 1183

Injection

Drying Recommended	yes	
Drying Temperature	80	°C
Drying Time, Dehumidified Dryer	2 - 4	h
Processing Moisture Content	≤0.15	%
Melt Temperature Optimum	295	°C
Min. melt temperature	285	°C
Max. melt temperature	305	°C
Screw tangential speed	≤0.2	m/s
Mold Temperature Optimum	100	°C

Celanese
The chemistry inside innovation™

CELANYL® A3 H GFB0822 BK 9005/U

CELANYL®

Min. mould temperature	70	°C
Max. mould temperature	120	°C
Ejection temperature	225	°C

Characteristics

Processing	Injection Moulding
Delivery form	Granules
Special characteristics	Heat stabilised or stable to heat, High Flow, Low Warpage

Revised: 2024-08-16 Source: Celanese Materials Database